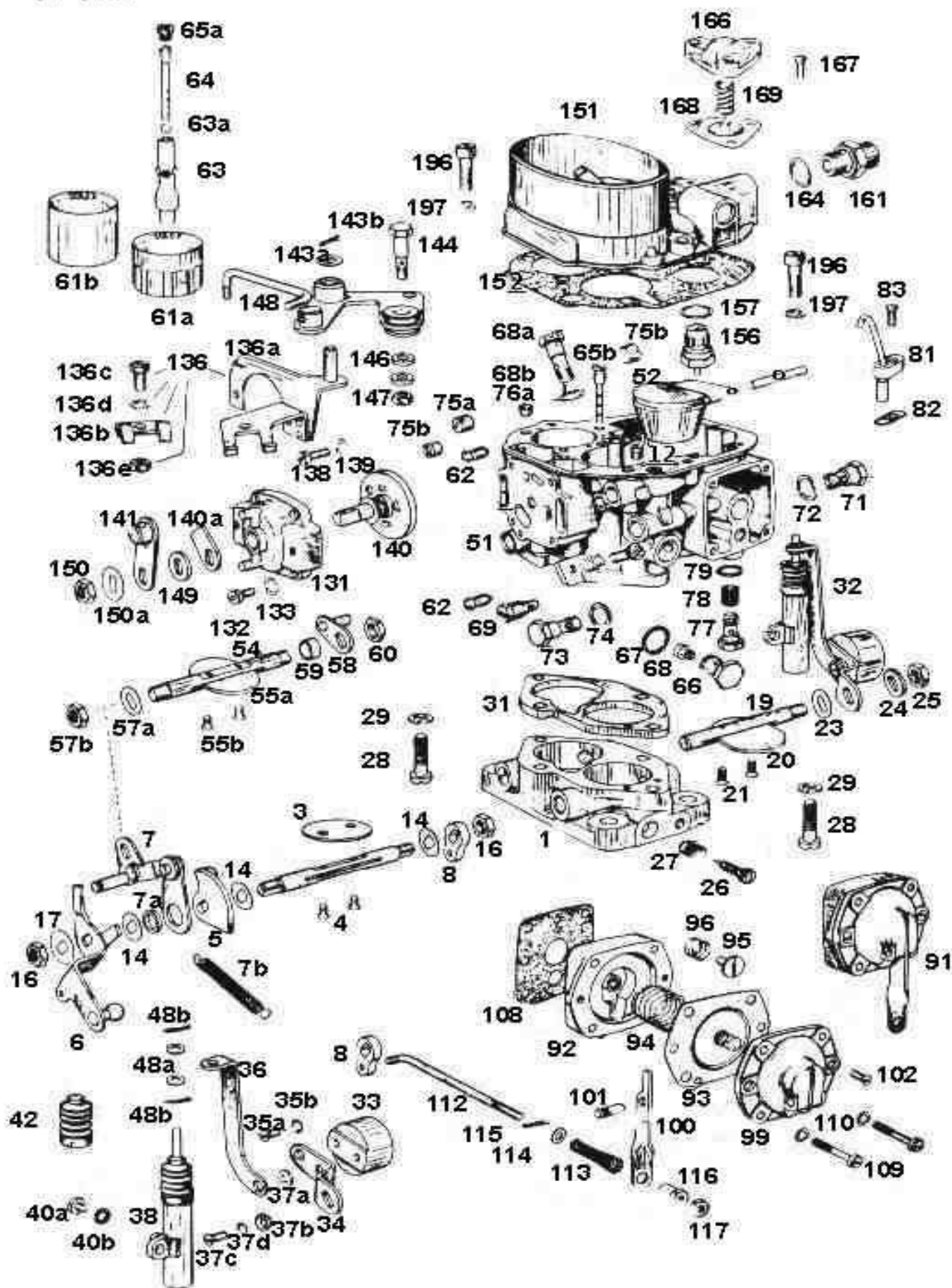


Component Parts of Compound Carburetor Type 32 PAITA
Service Manual Model 190 (SM-1207-000)
 07-0/14



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1. Throttle butterfly section 2. Throttle valve shaft stage 1 3. Throttle valve stage 1 4. Oval head countersunk screw 5. Abutment (for throttle stage 1) 6. Throttle lever 7. Relay lever rod and linkage lever 7a Spacer sleeve 7b tension spring 8. Link lever (for mechanical pump) 14. Spacer washer (for throttle valve shaft, stage 1: 1 washer between housing and abutment, 1 washer between housing and relay arm, 1 washer between spacer sleeve and throttle valve lever) 16. Hexagon nut (for throttle valve shaft, stage 1) 17. Slotted washer (for hexagon nut on throttle lever) 19. Vacuum valve shaft 20. Vacuum valve 21. Oval head countersunk screw 23 Spacer washer (for vacuum valve shaft between housing and counterweight lever) 24. Washer (for vacuum valve shaft 25. Hexagon nut (for vacuum valve shaft) 26. Idle mixture adjusting screw 27. Compression spring 28. Assembly screw (for fixing float chamber on to throttle butterfly section) 29. Lock washer 31. Insulation flange 32. Shock-absorber with counterweight 33. Counterweight 34. Lever 35a Oval head countersunk screw 35b Toothed washer 36. Relay arm 37a Washer 37b Bushing 37c Oval head countersunk screw 37d Toothed washer 38. Shock-absorber, complete 40a Hexagon screw 40b Sealing ring 42. Bellows 48a Washer	71. Starter fuel jet 72. Sealing ring 73. Pump jet 74. Sealing ring 75a Grub screw (in place of a second idle air jet) 75b Grub screw (below main jet stage 2) 76a Grub screw (in place of a second idle fuel jet) 76b Grub screw (left next to starter) 77. Ball valve 78. Screen (for ball valve) 79. Sealing ring 81. Injection tube, " high" 82. Gasket 83. Oval head countersunk screw 89. Idle adjustment screw 90. Compression spring (for idle adjustment screw) 91. Diaphragm pump complete No. 841 92. Lower section 93. Diaphragm 94. Diaphragm spring 95. Plate valve 96. Valve spring 98. Pump cover complete 99. Cover 100. Pump arm 101. Shaft 102. Oval head countersunk screw 103. Gasket 109. Cheese head screw 110. Lock washer 111. Connection rod complete (between pump arm and relay arm) 112. Connection rod 113. Spring 114. Washer 115. Cotter pin 116. Shoulder nut 117. Hexagon nut 131. Starter body 132. Cheese head screw 133. Lock washer 136. Bowden cable anchorage complete 136a Bowden cable anchor plate
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48b Split-pin	136b Clip
51. Float chamber	136c Hexagon nut
52. Float	136d Lock washer
53. Shaft (for float)	136e Hexagon nut
54. Throttle valve shaft stage 2	138. Cheese head screw (for bowden cable anchor plate)
55a Throttle valve	139. Lock washer
55b Oval head countersunk screw (for throttle valve stage 2)	140. Starter rotary slide valve
57a Spacer washer	140a Stop lug
57b Hexagon nut	141. Starter lever complete
58. Stop lever (on throttle valve shaft stage 2 for counterweight lever)	142. Relay lever
59. Spacer sleeve (between float chamber and stop lever)	143a Washer
60. Hexagon nut dished (for throttle valve shaft stage 2)	143b Cotter pin
61a Air horn stage 1	144. Clamping screw
61b Air horn stage 2	146 Washer
62. Retaining screw (for air horn)	147. Hexagon nut
63. Mixing tube holder	148. Connecting rod (between starter lever and relay lever)
63a Polyamide ball (for mixing tube holder)	149. Washer
64. Mixing tube	150. Hexagon nut
65a Air correction jet	150a Slotted washer
65b Air correction jet with mixing tube	151. Carburetor cover
66. Main jet plug, stage 1	152. Gasket
67. Sealing ring	156. Float needle valve
68. Main jet stage 1	157. Sealing ring
68a Main jet stage 2	161. Threaded union
68b Sealing ring	164. Sealing ring
69. Idle fuel jet	166. Valve cover (for starter air valve)
70. Idle air jet	167. Oval head countersunk screw
	168. Diaphragm
	169. Valve spring (for starter air valve)
	196. Assembly screw
	197. Lock washer (for assembly screw)